

# CS, CQ

## Технические характеристики

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Baoji Lathe

## CS6250B

### Technical details

#### ***Baoji CS6250B Universal Lathe Capacity***

*It has a processing capacity of 500mm on the counter, 300mm on the support, and 710mm in the bridge gap. Spindle is 82mm, **distance between centers is 2000mm***

#### ***Baoji CS6250B Universal Lathe Standard Accessories***

*3-foot chuck, Shutter chuck, Free standing chuck, Swivel chuck, Spare chuck flanges, Traveling tailstock, Fixed tailstock, Lubrication pump, Chip guard, Fixed tailstock, 4-way pencil holder Mirror housing, Cooling system, Counter center taper adjustment, Chuck Tool box, Foot brake pedal.*

| <b>TECHNICAL SPECIFICATIONS</b> | <b>UNIT</b> | <b>CS 6250 B</b> | <b>CS 6266C</b> | <b>CQ 6280 C</b> |
|---------------------------------|-------------|------------------|-----------------|------------------|
| <b>CAPACITY</b>                 |             |                  |                 |                  |
| Counter Diameter                | mm          | 500              | 660             | 800              |
| Slewing Diameter on Support     | mm          | 300              | 420             | 560              |

|  |    |                  |            |              |
|--|----|------------------|------------|--------------|
| Turning Diameter When Spacer Comes Off | mm | 710              | 870        | one thousand |
| Spacer Length                          | mm | 240              | 240        | 240          |
| Distance Between Punts                 | mm | 1000 /1500 /2000 | 2000 /3000 | 2000 /3000   |

### SPINDLE

|                          |        |                        |                        |                        |
|--------------------------|--------|------------------------|------------------------|------------------------|
| Spindle End              | mm     | ISO702/II No:8 camlock | ISO702/II No:8 camlock | ISO702/II No:8 camlock |
| Spindle Hole Diameter    | mm     | ø 82                   | ø 105                  | ø 105                  |
| Spindle Taper            | metric | 90                     | 113                    | 113                    |
| Spindle Speed Range      | rpm    | 09/01/2000             | 36 - 1600              | 30 - 1400              |
| Number of Spindle Speeds |        | 24                     | 12                     | 12                     |

### PROGRESS

|                          |        |                           |                           |                           |
|--------------------------|--------|---------------------------|---------------------------|---------------------------|
| Longitudinal Feed Range  | mm/rev | 0.028 ~ 6.43 ; (93 kinds) | 0.063 ~ 2.52 ; (65 kinds) | 0.063 ~ 2.52 ; (65 kinds) |
| Transverse Advance Range | mm/rev | 0.012 ~ 2.73 ; (93 kinds) | 0.027 ~ 1.07 ; (65 kinds) | 0.027 ~ 1.07 ; (65 kinds) |
| metric                   | mm     | 0.5 ~ 224 ; (48 kinds)    | 1 ~ 14 ; (22 kinds)       | 1 ~ 14 ; (22 kinds)       |
| inch                     | type   | 72 ~ 1/8 tpi ; (46 kinds) | 28 ~ 2tpi ; (25 kinds)    | 28 ~ 2tpi ; (25 kinds)    |
| Module                   | mm     | 0.5 ~ 112 ; (42 kinds)    | 0.5 ~ 7 ; (18 types)      | 0.5 ~ 7 ; (18 types)      |
| DP                       | DP     | 56 ~ 1/4 DP ; (45 kinds)  | 56 ~ 4 DP ; (24 kinds)    | 56 ~ 4 DP ; (24 kinds)    |

### CATERLIK

|                             |    |       |       |       |
|-----------------------------|----|-------|-------|-------|
| Transverse Advance Distance | mm | 320   | 310   | 320   |
| Pen Holder Advance Distance | mm | 145   | 145   | 145   |
| Caterpillar Size            | mm | 25x25 | 25x25 | 25x25 |

### CENTER

|                           |    |     |     |     |
|---------------------------|----|-----|-----|-----|
| Tailstock Pinol Diameter  | mm | 75  | 75  | 90  |
| Tailstock Pinole Movement | mm | 150 | 150 | 150 |

| Tailstock Pinol Cone               |    | Morse No:5         | Morse No:5  | Morse No:5  |
|------------------------------------|----|--------------------|-------------|-------------|
| <b>OTHER</b>                       |    |                    |             |             |
| Main Engine                        | kW | 7.5                | 7.5         | 7.5         |
| Fast Engine and Water Engine Power | kW | 0.3 – 0.12         | 0.3 – 0.12  | 0.3 – 0.12  |
| Length                             | mm | 2632 / 3132 / 3632 | 3632 / 4632 | 3810 / 4810 |
| Width                              | mm | 975                | 975         | 1610        |
| Height                             | mm | 1270               | 1450        | 1930        |
| Weight NET                         | kg | 2400 / 2600 / 2800 | 3250 / 3500 | 3500 / 3900 |



BAOJI Lathe

## CS6266C

### Technical details

#### ***Baoji CS6266C Universal Lathe Capacity***

*It has a processing capacity of 660mm on the counter, 420mm on the support, and 870mm on the bridge gap. Spindle is 105mm, **distance between centers is 3000mm***

#### ***Baoji CS6266C Universal Lathe Standard Accessories***

*3-foot chuck, Shutter chuck, Free standing chuck, Swivel chuck, Spare chuck flanges, Traveling tailstock, Fixed tailstock, Lubrication pump, Chip guard, Fixed tailstock, 4-way pencil holder Mirror housing, Cooling system, Counter center taper adjustment, Chuck Tool box , Foot brake pedal.*

| TECHNICAL SPECIFICATIONS               | UNIT | CS 6250 B | CS 6266C | CQ 6280 C    |
|--|------|-----------|----------|--------------|
| CAPACITY                               |      |           |          |              |
| Counter Diameter                       | mm   | 500       | 660      | 800          |
| Slewing Diameter on Support            | mm   | 300       | 420      | 560          |
| Turning Diameter When Spacer Comes Off | mm   | 710       | 870      | one thousand |
| Spacer Length                          | mm   | 240       | 240      | 240          |

|                                |        |                              |                              |                              |
|--------------------------------|--------|------------------------------|------------------------------|------------------------------|
| Distance Between Punts         | mm     | 1000 /1500 /2000             | 2000 /3000                   | 2000 /3000                   |
| <b>SPINDLE</b>                 |        |                              |                              |                              |
| Spindle End                    | mm     | ISO702/II No:8<br>camlock    | ISO702/II No:8<br>camlock    | ISO702/II No:8<br>camlock    |
| Spindle Hole Diameter          | mm     | ø 82                         | ø 105                        | ø 105                        |
| Spindle Taper                  | metric | 90                           | 113                          | 113                          |
| Spindle Speed Range            | rpm    | 09/01/2000                   | 36 - 1600                    | 30 - 1400                    |
| Number of Spindle Speeds       |        | 24                           | 12                           | 12                           |
| <b>PROGRESS</b>                |        |                              |                              |                              |
| Longitudinal Feed Range        | mm/rev | 0.028 ~ 6.43 ; (93<br>kinds) | 0.063 ~ 2.52 ; (65<br>kinds) | 0.063 ~ 2.52 ; (65<br>kinds) |
| Transverse Advance Range       | mm/rev | 0.012 ~ 2.73 ; (93<br>kinds) | 0.027 ~ 1.07 ; (65<br>kinds) | 0.027 ~ 1.07 ; (65<br>kinds) |
| metric                         | mm     | 0.5 ~ 224 ; (48<br>kinds)    | 1 ~ 14 ; (22 kinds)          | 1 ~ 14 ; (22 kinds)          |
| inch                           | type   | 72 ~ 1/8 tpi ; (46<br>kinds) | 28 ~ 2tpi ; (25<br>kinds)    | 28 ~ 2tpi ; (25<br>kinds)    |
| Module                         | mm     | 0.5 ~ 112 ; (42<br>kinds)    | 0.5 ~ 7 ; (18 types)         | 0.5 ~ 7 ; (18 types)         |
| DP                             | DP     | 56 ~ 1/4 DP ; (45<br>kinds)  | 56 ~ 4 DP ; (24<br>kinds)    | 56 ~ 4 DP ; (24<br>kinds)    |
| <b>CATERLIK</b>                |        |                              |                              |                              |
| Transverse Advance<br>Distance | mm     | 320                          | 310                          | 320                          |
| Pen Holder Advance<br>Distance | mm     | 145                          | 145                          | 145                          |
| Caterpillar Size               | mm     | 25x25                        | 25x25                        | 25x25                        |
| <b>CENTER</b>                  |        |                              |                              |                              |
| Tailstock Pinol Diameter       | mm     | 75                           | 75                           | 90                           |
| Tailstock Pinole Movement      | mm     | 150                          | 150                          | 150                          |
| Tailstock Pinol Cone           |        | Morse No:5                   | Morse No:5                   | Morse No:5                   |
| <b>OTHER</b>                   |        |                              |                              |                              |
| Main Engine                    | kW     | 7.5                          | 7.5                          | 7.5                          |

|                                    |    |                    |             |             |
|------------------------------------|----|--------------------|-------------|-------------|
| Fast Engine and Water Engine Power | kW | 0.3 – 0.12         | 0.3 – 0.12  | 0.3 – 0.12  |
| Length                             | mm | 2632 / 3132 / 3632 | 3632 / 4632 | 3810 / 4810 |
| Width                              | mm | 975                | 975         | 1610        |
| Height                             | mm | 1270               | 1450        | 1930        |
| Weight NET                         | kg | 2400 / 2600 / 2800 | 3250 / 3500 | 3500 / 3900 |



Baoji Lathe

## CQ6280C

### Technical details

#### ***Baoji CQ6280C Universal Lathe Capacity***

*It has a processing capacity of 800mm on the counter, 560mm on the support, and 10000mm in the bridge gap. Spindle is 105mm, **distance between centers is 3000mm***

#### ***Baoji CQ6280C Universal Lathe Standard Accessories***

*3-leg chuck  $\varnothing$  315 mm, 4-leg chuck  $\varnothing$  500 mm, Flat chuck 500 mm, Fixed bearing, Traveling bearing, MK5 rotary center, MK6 fixed centre, Dental clock, 4-way pen holder, Halogen lamp, Changing gears, Foot brake, Cooling system, there are tools.*

| TECHNICAL SPECIFICATIONS               | UNIT | CS 6250 B        | CS 6266C   | CQ 6280 C    |
|--|------|------------------|------------|--------------|
| <b>CAPACITY</b>                        |      |                  |            |              |
| Counter Diameter                       | mm   | 500              | 660        | 800          |
| Slewing Diameter on Support            | mm   | 300              | 420        | 560          |
| Turning Diameter When Spacer Comes Off | mm   | 710              | 870        | one thousand |
| Spacer Length                          | mm   | 240              | 240        | 240          |
| Distance Between Punts                 | mm   | 1000 /1500 /2000 | 2000 /3000 | 2000 /3000   |
| <b>SPINDLE</b>                         |      |                  |            |              |



|                          |        |                           |                           |                           |
|--------------------------|--------|---------------------------|---------------------------|---------------------------|
| Spindle End              | mm     | ISO702/II No:8<br>camlock | ISO702/II No:8<br>camlock | ISO702/II No:8<br>camlock |
| Spindle Hole Diameter    | mm     | ∅ 82                      | ∅ 105                     | ∅ 105                     |
| Spindle Taper            | metric | 90                        | 113                       | 113                       |
| Spindle Speed Range      | rpm    | 09/01/2000                | 36 – 1600                 | 30 – 1400                 |
| Number of Spindle Speeds |        | 24                        | 12                        | 12                        |

### PROGRESS

|                          |        |                              |                              |                              |
|--------------------------|--------|------------------------------|------------------------------|------------------------------|
| Longitudinal Feed Range  | mm/rev | 0.028 ~ 6.43 ; (93<br>kinds) | 0.063 ~ 2.52 ; (65<br>kinds) | 0.063 ~ 2.52 ; (65<br>kinds) |
| Transverse Advance Range | mm/rev | 0.012 ~ 2.73 ; (93<br>kinds) | 0.027 ~ 1.07 ; (65<br>kinds) | 0.027 ~ 1.07 ; (65<br>kinds) |
| metric                   | mm     | 0.5 ~ 224 ; (48<br>kinds)    | 1 ~ 14 ; (22 kinds)          | 1 ~ 14 ; (22 kinds)          |
| inch                     | type   | 72 ~ 1/8 tpi ; (46<br>kinds) | 28 ~ 2tpi ; (25<br>kinds)    | 28 ~ 2tpi ; (25<br>kinds)    |
| Module                   | mm     | 0.5 ~ 112 ; (42<br>kinds)    | 0.5 ~ 7 ; (18 types)         | 0.5 ~ 7 ; (18 types)         |
| DP                       | DP     | 56 ~ 1/4 DP ; (45<br>kinds)  | 56 ~ 4 DP ; (24<br>kinds)    | 56 ~ 4 DP ; (24<br>kinds)    |

### CATERLIK

|                             |    |       |       |       |
|-----------------------------|----|-------|-------|-------|
| Transverse Advance Distance | mm | 320   | 310   | 320   |
| Pen Holder Advance Distance | mm | 145   | 145   | 145   |
| Caterpillar Size            | mm | 25x25 | 25x25 | 25x25 |

### CENTER

|                           |    |            |            |            |
|---------------------------|----|------------|------------|------------|
| Tailstock Pinol Diameter  | mm | 75         | 75         | 90         |
| Tailstock Pinole Movement | mm | 150        | 150        | 150        |
| Tailstock Pinol Cone      |    | Morse No:5 | Morse No:5 | Morse No:5 |

### OTHER

|                                    |    |            |            |            |
|------------------------------------|----|------------|------------|------------|
| Main Engine                        | kW | 7.5        | 7.5        | 7.5        |
| Fast Engine and Water Engine Power | kW | 0.3 – 0.12 | 0.3 – 0.12 | 0.3 – 0.12 |

|            |    |                       |             |             |
|------------|----|-----------------------|-------------|-------------|
| Length     | mm | 2632 / 3132 /<br>3632 | 3632 / 4632 | 3810 / 4810 |
| Width      | mm | 975                   | 975         | 1610        |
| Height     | mm | 1270                  | 1450        | 1930        |
| Weight NET | kg | 2400 / 2600 /<br>2800 | 3250 / 3500 | 3500 / 3900 |

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